

Report

Work Order ID 110315

\*110315\*

Page 1

Item ID: D407-558-047

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Dual Mirror Installation

Start Date: 12/12/13 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

DSI 9604

A

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D407-558-047 CHG003

DAS  
31  
9-89

14-03-05

1

110

0.00

\*110\*

Small Fab

Small Fab

Memo

0.00

Small Fab

1- assemble as per dwg D206-558

①

FF  
14-02-27

120

QC5- Inspect part completeness to step on W/O

0.00

\*120\*

QC

Memo

0.00

Quality Control

DAS  
27  
9-89

14/2/28

1

# Work Order ID 110315

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**\*110315\***

Page 2

Item ID: D407-558-047

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Dual Mirror Installation

Start Date: 12/12/13 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:


Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00				DAS 32 9-89	14/3/3	(1)	
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging									
140	QC4- 100% Inspect kits for completeness	0.00					1		
<b>*140*</b>			DAS 31 9-89	14-03-05					
QC	Memo	0.00							
Quality Control									
150	Packaging	0.00							
<b>*150*</b>									
Packaging	Memo	0.00				DAS 6 9-89			
Packaging	Identify and pack for shipping as per PPP D407-588-047								
	Location: <u>011A</u>								
	PPP Rev: <u>C</u>								

MAR 06 2014

**Work Order ID 110315**

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**\*110315\***

Page 3

Item ID: D407-558-047

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Dual Mirror Installation

Start Date: 12/12/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

**\*160\***

QC

Memo

0.00

Quality Control

14-03-714-03-06



# Picklist Print

February-26-14 2:21:36 PM

Page 1

Work Order ID: 110315

**\*110315\***

Parent Item: D407-558-047

**\*D407-558-047\***

Parent Item Name: Dual Mirror Installation

Start Date: 12/12/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 09-01-16 new issue DD verified by:ec IPP REV:B  
11.01.19 AS PER chg002 DD VERF:EC IPP REV:C 12.04.04 AS  
PER chg003 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-4A Bolt		Purchased	No			130	Each	242.0000	4	4		DAS 32 9-89	
----------------	--	-----------	----	--	--	-----	------	----------	---	---	--	-------------------	--

				Location	Loc Qty	Loc Code							
				ST511	242								
				m127044	242								
AN526-1032R9 Screw		Purchased	No			130	Each	134.0000	4	4		DAS 32 9-89	14/3/3 ①

				Location	Loc Qty	Loc Code							
				ST345	100								
				M127363	100								
				ST346	34								
				M126105	34								
D2011-101 Mirror		Manufactured	No			110	Each	34.0000	2	2			FF 14-02-29

				Location	Loc Qty	Loc Code				
				FG	2					
				106348	2					
				ST179	32					
				110655	32					



# Picklist Print

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Work Order ID: 110315

**\*110315\***

Parent Item: D407-558-047

**\*D407-558-047\***

Parent Item Name: Dual Mirror Installation

Start Date: 12/12/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

D2053

Manufactured No

130 Each

47.0000 1 1

DAS  
32  
9-89

DAS  
32  
9-89

**\*D2053\***

Bracket

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST004

47

101704

30

108842

16

89271

1

101704

D2066

Manufactured No

110 Each

4.0000 1 1

**\*D2066\***

Arm

\*\*

FF 14-02-27

Location

Loc Qty

Loc Code

ST229

4

93352

4

1

D2067

Manufactured No

130 Each

77.0000 1 1

**\*D2067\***

Connector

\*\*

DAS  
32  
9-89

Location

Loc Qty

Loc Code

ST004

77

105444

51

98270

26

98270

D2071-5

Manufactured No

130 Each

4.0000 1 1

**\*D2071-5\***

Cable

\*\*

DAS  
32  
9-89

14/3/3 (1)

Location

Loc Qty

Loc Code

ST223

4

107092

4

107092

DAS  
31  
9-89

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Shop Packet Print

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Work Order ID: 110315

\*110315\*

Parent Item: D407-558-047

\*D407-558-047\*

Parent Item Name: Dual Mirror Installation

Start Date: 12/12/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

D3778-3

Manufactured No

130 Each

6.0000

\*\*

DAS  
32  
9-89

\*D3778-3\*

Bracket

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST228

6

107023

6

130 Each

3,749.000

\*\*

DAS  
32  
9-89

MS21042L3

Purchased No

\*MS21042L3\*

Nut

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST314

2794

M127410

2753

M127831

41

ST506

955

123900

955

130 Each

39.0000

\*\*

DAS  
32  
9-89

MS21919-DG5

Purchased No

\*MS21919-DG5\*

Clamp

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST321

39

125654

2

m127831

37

130 Each

79.0000

\*\*

DAS  
32  
9-89

MS35489-67

Purchased No

\*MS35489-67\*

GROMMET

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST289A

79

121600

79

130 Each

79.0000

\*\*

DAS  
32  
9-89

February-26-14 2:21:37 PM

Shop Packet Print

Page 3

# Picklist Print

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Page 4

Work Order ID: 110315

**\*110315\***

Parent Item: D407-558-047

**\*D407-558-047\***

Parent Item Name: Dual Mirror Installation

Start Date: 12/12/13

Required Date: 12/17/13

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0332J

Purchased

No

130

Each

968.0000

6

6

**\*NAS1149D0332.J\***

Washer

**\*\***

DAS  
32  
9-89

DAS  
31  
9-89

Location

Loc Qty

Loc Code

GA

187

m127916

187

ST293

418

m127389

33

m127431

385

ST294

5

m125807

5

ST510a

358

m127916

358

m127916

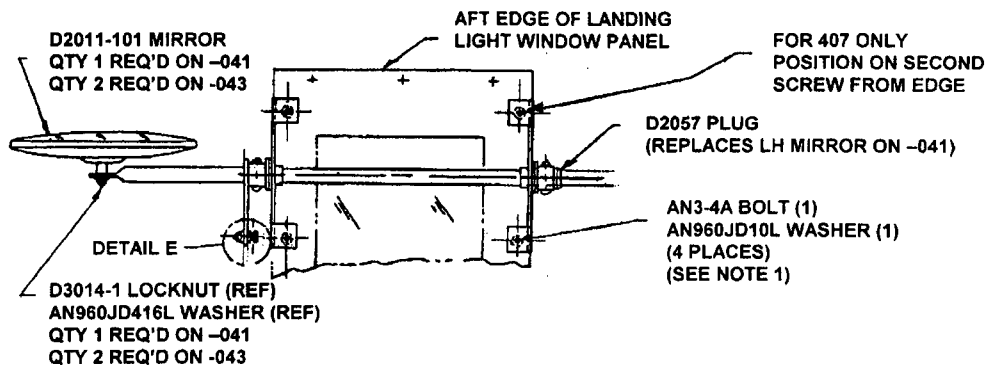


Figure 3: - View C: Looking Down on Mirror Installation  
(D206-558-041 Mirror Shown)

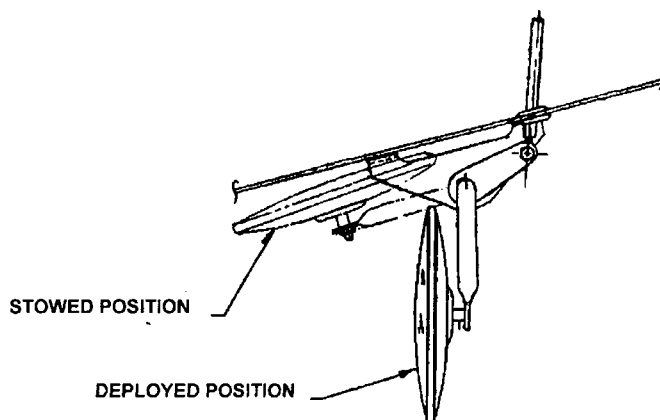


Figure 4: - Detail D: Looking from Side on Mirror Installation  
(D206-558-041/-043 Mirror Shown)

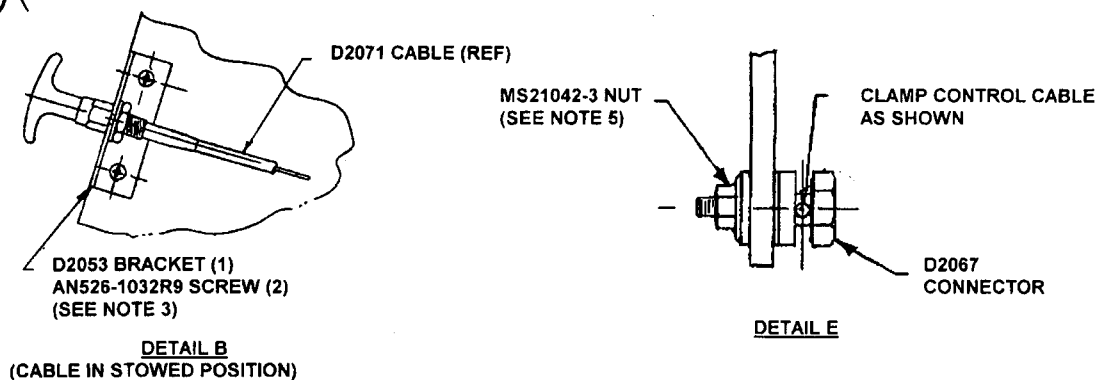
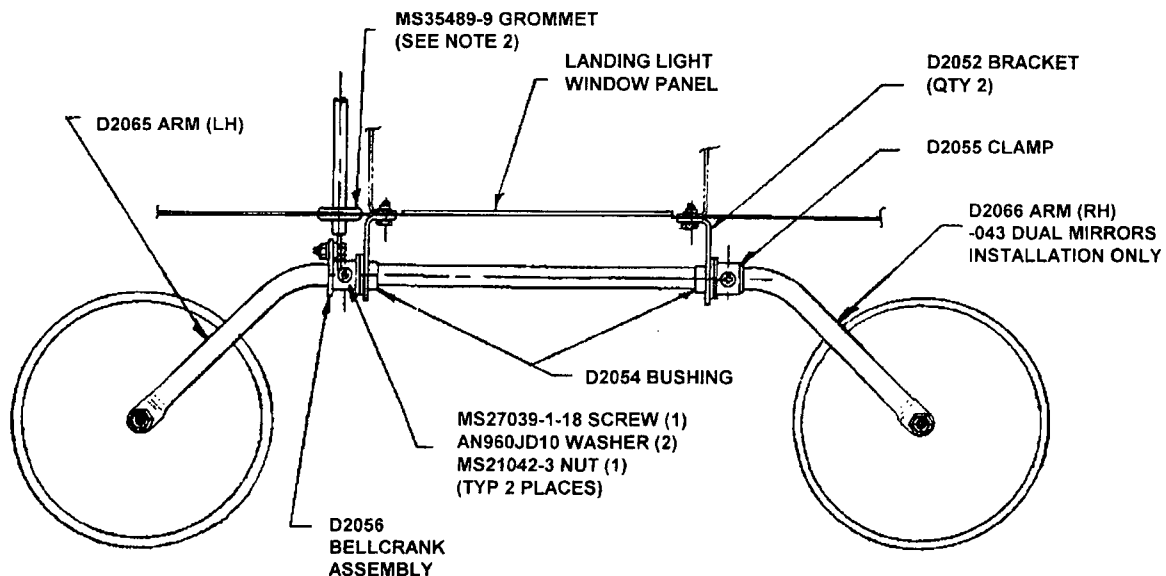


Figure 5: - Details B and E on Mirror Installation  
(D206-558-041/-043 Mirror Shown)

### 3.0 CARGO MIRROR INSTALLATION

Install the Cargo Mirror as follows:

1. Install D206-558-041/-043 cargo mirror assembly using AN3-4A bolts and AN960JD10L washers. Pickup existing anchor nuts in 4 places.
2. Install D2067 connector onto D2056 bellcrank assembly to locate hole for MS35489-9 grommet. With the mirror in the deployed position, mark and drill  $\varnothing 0.125$ " (3.2mm) hole in landing light window panel where the grommet should be located. Open pilot hole to  $\varnothing 0.563$ " (14.3mm). Install grommet.
3. Install D2053 bracket using AN526-1032R9 screws. Pickup on existing anchor nuts.
4. Position D2071 cable as shown. Install MS21919DG5 clamps using AN526-1032R9 screws where required. Pickup existing rivnuts or anchor nuts if available.
5. Install D2071 control cable using D2067 connector. Connector should rotate freely in bellcrank when MS21042-3 nut is torqued and cable clamped



**Figure 2: – View A: Looking Aft.**  
(D206-558-043 Mirror Shown)

## **DART SERVICE INSTRUCTION**

TO AMEND INSTALLATION INSTRUCTIONS D206-558 REV. C OR EARLIER  
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-558 REV. 0

REF: CANADIAN STC SH92-17

REF: FAA STC SH1031NE

### **PURPOSE:**

IT HAS COME TO DART'S ATTENTION THAT A DIFFERENT CABLE IS REQUIRED WHEN INSTALLING THE DART D407-558-045/-047 SINGLE/DUAL CARGO MIRROR ASSEMBLY ON A BHT 407GX AIRCRAFT.

THEREFORE, IN D407-558-045/-047 AT CHG 003 OR LATER, THE D2071-3 CABLE ASSEMBLY HAS BEEN REPLACED WITH THE D2071-5 CABLE ASSEMBLY.

THE D3778-1 BRACKET HAS ALSO BEEN REPLACED WITH THE D3778-3 BRACKET FOR BETTER PILOT COMFORT.

NOTE THAT THESE CHANGES ARE COMPATIBLE WITH THE ORIGINAL 407 AIRCRAFT SO THE CONTENT OF THIS DSI SUPERCEDES THE CONTENT OF DSI 9412 REV. A AND DSI 9436 REV. A.

CUSTOMERS WHO NEED TO UPGRADE D407-558-045/-047 MIRROR KITS FOR COMPATIBILITY WITH THE 407GX AIRCRAFT MUST PROCURE THE DSI9604-011 KIT FROM DART.

### **DSI 9604-011 PARTS LIST:**

Qty -011	Part Number	Description
X	DSI 9604-011	MIRROR UPGRADE KIT
1	D2071-5	CABLE ASSEMBLY (REPLACES D2071-3)
1	D3778-3	BRACKET (REPLACES D3778-1)

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01




**APPROVED**

BY:   
D. SHEPHERD (DE # 02)

DATE: 12.03.26

CERT. NO.: SH92-17

ISSUE NO.: 7

A	NEW ISSUE	MB	12.03.26
REV.	DESCRIPTION	BY	DATE
DESIGN	MB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9604	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MIRROR UPGRADE	NTS
DATE	12.03.26	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

FROM THIS POINT FORWARD, CUSTOMERS SHOULD ORDER D407-558-045/-047 IN LIEU OF D206-558-041/-043 WHEN PROCURING SINGLE/DUAL MIRRORS FOR BHT 407 MODELS. AMEND SECTIONS 4.0 AND 5.0 OF INSTALLATION INSTRUCTIONS D206-558 REV. C OR EARLIER AND 25.3 AND 25.4 OF ICA-D206-558 REV. 0 AS FOLLOWS:

**4.0 WEIGHT AND BALANCE (D206-558 REV. C OR EARLIER)**

**25.3 WEIGHT AND BALANCE (ICA-D206-558 REV. 0)**

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
<b>D206-558-041</b>	2.4 lb	+5.0 in	+12.0 in-lb	+14.8 in	+35.5 in-lb
Bell 206A/B/L/L1/L3/L4	1.09 Kg	+0.13 m	+0.14 m-Kg	+0.38 m	+0.41 m-Kg
<b>D206-558-043</b>	3.0 lb	0.0 in	0.0 in-lb	+14.8 in	+44.4 in-lb
Bell 206A/B/L/L1/L3/L4	1.36 Kg	0.0 m	0.0 m-Kg	+0.38 m	+0.52 m-Kg
<b>D407-558-045</b>	2.4 lb	+5.0 in	+12.0 in-lb	+14.8 in	+35.5 in-lb
Bell 407	1.09 Kg	+0.13 m	+0.14 m-Kg	+0.38 m	+0.41 m-Kg
<b>D407-558-047</b>	3.0 lb	0.0 in	0.0 in-lb	+14.8 in	+44.4 in-lb
Bell 407	1.36 Kg	0.0 m	0.0 m-Kg	+0.38 m	+0.52 m-Kg

**5.0 PARTS LIST (D206-558 REV. C OR EARLIER)**

**25.4 PARTS LIST (ICA-D206-558 REV. 0)**






Qty -041	Qty -043	Qty -045	Qty -047	Part Number	Description
X				D206-558-041	SINGLE CARGO MIRROR ASSEMBLY
	X			D206-558-043	DUAL CARGO MIRROR ASSEMBLY
		X		D407-558-045	SINGLE CARGO MIRROR ASSEMBLY
			X	D407-558-047	DUAL CARGO MIRROR ASSEMBLY
1	2	1	2	D2011-101	MIRROR ASSEMBLY
2	2	2	2	D2052	BRACKET
1	1	1	1	D2053	BRACKET
2	2	2	2	D2054	BUSHING
1	1	1	1	D2055	CLAMP
1	1	1	1	D2056	BELLCRANK ASSEMBLY
1		1		D2057	PLUG
1		1		D2065	ARM
	1		1	D2066	ARM
1	1	1	1	D2067	CONNECTOR
1	1			D2071	CABLE ASSEMBLY
		1	1	D2071-3	CABLE ASSEMBLY
1	2	1	2	D3014-1	* LOCKNUT
1	1	1	1	D3778-1	BRACKET
4	4	4	4	AN3-4A	BOLT
4	4	4	4	AN526-1032R9	SCREW
1	2	1	2	AN960JD416L	* WASHER
4	4	4	4	AN960JD10	WASHER
6	6	6	6	AN960JD10L	WASHER
3	3	3	3	MS21042-3	NUT (or MS21042L3)
2	2	2	2	MS21919DG5	CLAMP
2	2	2	2	MS27039-1-18	SCREW
1	1			MS35489-9	GROMMET
		1	1	MS35489-67	GROMMET

\* INCLUDED AS PART OF D2011-101 MIRROR ASSEMBLY

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
BY:   
D. SHEPHARD (DE # 02)

DATE: 08.12.04  
CERT. NO.: SH92-17  
ISSUE NO.: 7

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		DSI 9436	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CABLE CHANGE	NTS
DATE 08.12.04		COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

REFERENCE ONLY

DAS

31  
9-89

14-03-05

AMEND SECTIONS 4.0 AND 5.0 OF INSTALLATION INSTRUCTIONS D206-558 REV.C OR  
EARLIER AND SECTIONS 25-3 AND 25-4 OF ICA-D206-558 REV. D AS FOLLOWS:

4.0 WEIGHT AND BALANCE (D206-558 REV. C OR EARLIER)

25.3 WEIGHT AND BALANCE (ICA-D206-558 REV. 0)

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-558-041	2.4 lb	+5.0 in	+12.0 in-lb	+14.8 in	+35.5 in-lb
Bell 206A/B/L/L1/L3/L4	1.09 Kg	+0.13 m	+0.14 m-Kg	+0.38 m	+0.41 m-Kg
D206-558-043	3.0 lb	0.0 in	0.0 in-lb	+14.8 in	+44.4 in-lb
Bell 206A/B/L/L1/L3/L4	1.36 Kg	0.0 m	0.0 m-Kg	+0.38 m	+0.52 m-Kg
D407-558-045	2.4 lb	+5.0 in	+12.0 in-lb	+14.8 in	+35.5 in-lb
Bell 407	1.09 Kg	+0.13 m	+0.14 m-Kg	+0.38 m	+0.41 m-Kg
D407-558-047	3.0 lb	0.0 in	0.0 in-lb	+14.8 in	+44.4 in-lb
Bell 407	1.36 Kg	0.0 m	0.0 m-Kg	+0.38 m	+0.52 m-Kg

5.0 PARTS LIST (D206-558 REV. C OR EARLIER)

25.4 PARTS LIST (ICA-D206-558 REV. 0)

Qty -041	Qty -043	Qty -045	Qty -047	Part Number	Description
X				D206-558-041	SINGLE CARGO MIRROR ASSEMBLY
	X			D206-558-043	DUAL CARGO MIRROR ASSEMBLY
		X		D407-558-045	SINGLE CARGO MIRROR ASSEMBLY
			X	D407-558-047	DUAL CARGO MIRROR ASSEMBLY
1	2	1	2	D2011-101	MIRROR ASSEMBLY
2	2	2	2	D2052	BRACKET
1	1	1	1	D2053	BRACKET
2	2	2	2	D2054	BUSHING
1	1	1	1	D2055	CLAMP
1	1	1	1	D2056	BELL CRANK ASSEMBLY
1		1		D2057	PLUG
1		1		D2065	ARM
	1		1	D2066	ARM
1	1	1	1	D2067	CONNECTOR
1	1			D2071	CABLE ASSEMBLY
		1	1	D2071-5	CABLE ASSEMBLY
1	2	1	2	D3014-1	* LOCKNUT
1	1			D3778-1	BRACKET
		1	1	D3778-3	BRACKET
4	4	4	4	AN3-4A	BOLT
4	4	4	4	AN526-1032R9	SCREW
1	2	1	2	AN960JD416L	* WASHER
4	4	4	4	AN960JD10	WASHER
6	6	6	6	AN960JD10L	WASHER
3	3	3	3	MS21042-3	NUT (or MS21042L3)
2	2	2	2	MS21919DG5	CLAMP
2	2	2	2	MS27039-1-18	SCREW
1	1			MS35489-9	GROMMET
		1	1	MS35489-67	GROMMET

\* INCLUDED AS PART OF D2011-101 MIRROR ASSEMBLY

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: [Signature]  
D. SHEPHERD (DE # 02)

DATE: 12.03.26  
CERT. NO.: SH92-17  
ISSUE NO.: 7

DESIGN	MB	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9604	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MIRROR UPGRADE	NTS
DATE	12.03.26	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Work Order ID 110315

February-26-14 2:21:37 PM

*Report*

\*110315\*

Page 1

Item ID: D407-558-047

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Dual Mirror Installation

Start Date: 12/12/13 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Run Start

\*NR1\*

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

\*NR2\*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

DSI 9604

A

0.00

100

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D407-558-047 CHG003

*MCS 14-03-03*

0.00

110

\*110\*

Small Fab

Memo

0.00

Small Fab

1- assemble as per dwg D206-558

Small Fab

*(1)*

*FF*

*14-02-27*

0.00

120

\*120\*

QC5- Inspect part completeness to step on W/O

Memo

0.00

QC

Quality Control

*DAS  
27  
9-10  
14/2/28*

*1*